

Receiving Report

Date: 13/4/28

Batch No: M 26166

Supplier: CAMPV

Dart P/O: 20227

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection OK 13/06/28 N/A ☐
 Work Order ☐ N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin: 13/4/28
 Date
 Received/Costing
 Initial

Location

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO20227 Receipt Dates from 6/28/2013 to 6/28/2013

All Item ID/GL/WOs	All Rec. Employees	All Currencies

Grouped by Vendor ID

[illegible]

56346
Sapa**Rapport des propriétés mécaniques
Mechanical Properties Test Report**

Client / Customer :

Adresse / Address :

commande Indalex / Indalex order # : 3031309

bon de commande / Purchase order # : 733027

de matrice / Die # : MS 9506

Description : 3/4"X3/4"X.062" ANGLE

Alliage & trempage / Alloy & temper : 6063 T52

Customer Part #: 5318-1175

Contrôle / Control # : 88894-1

Coulée / Cast # : 13030151A

	Min.requis Min.required	Résultat actuel Actual results
Tension ultime Ultimate stress (psi)	22 000 @ 30 000	22 906
Contrainte élastique Yield stress (psi)	16 000 @ 25 000	16 167
% élongation dans 2" % elongation in 2"	8	9
Dureté Rockwell E (hre) Rockwell E Hardness (hre)	54 @ 87	54

Composition chimique typique / Typical chemical composition :

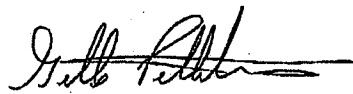
	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
6063	0,20 - 0,60	0,35 Max	0,10 Max	0,10 Max	0,45 - 0,90	0,10 Max	0,10 Max	0,10 Max
6005	0,60 - 0,90	0,35 Max	0,10 Max	0,10 Max	0,40 - 0,60	0,10 Max	0,10 Max	0,10 Max
6005A	0,66 - 0,74	0,14 - 0,28	0,08 - 0,16	0,18 - 0,26	0,46 - 0,54	0,03 Max	0,05 Max	0,05 Max
6061	0,40 - 0,80	0,70 Max	0,15 - 0,40	0,15 Max	0,80 - 1,20	0,04 - 0,35	0,25 Max	0,15 Max
6351	0,7 - 1,3	0,5 Max	0,10 Max	0,40 - 0,80	0,40 - 0,80	---	0,20 Max	0,20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221-08 excepté pour la section 8.2 (nombre de spécimen) .

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-08 except for section 8.2 (number of specimen) .

Sincèrement vôtre,
Yours truly,

date : 2013-03-28


Gilles Pelletier
Technicien de la qualité
Quality technician

CERTIFICATE OF COMPLIANCE

BILL TO		S760		DIE NUMBER		DATE OF SHIPMENT		EXTRUDEX ORDER NO.		MANIFEST NO.	
SHIP TO		1552		S 3488		11/3/2011		139288 - 5		255853	
SD DESCRIPTION		C64469		ALLOY		SALESMAN		MADE IN CANADA			
.750"x.062" SC AN		V843032		TEMPER		HOUSE ACCOUNTS		C OF C REQUIRED			
				T5				CERTIFICATION			
				PART DESCRIPTION							

Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
A.11	0.40	0.16	0.01	0.03	0.50	0.01	0.00	0.01	0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.02

2BP991 6063

David Natale

David Natale
Quality Control Manager

R190815

PACKING LIST

64314-4

PACKING LIST DATE: 05/13/13
PAGE 6 09:37AM
ACCOUNT NO: 101411

TO:

SHIP TO:

ST

ORDERED: 05/09/13 PO#: 33231-F
SHIPPED: 05/13/13 REF PO#:
SP FROM: Finished Material - Washington
REP NO.: 00SA

SHPVIA: WILL CALL
TERMS : 1/2% 10 Days, Net 30

SKIDS : 10 GROSS WT : 43546

PRODUCT DESCRIPTION

SHIPPED PCS SHIPPED LBS

DEFARS COMPLIANT

PLATE# : 286653A
HEAT# : PM5126
BHN : 281

C - 0.4140 Mn - 1.4500 P - 0.0120 S - 0.0006 Si - 0.2870
Cr - 1.0000 Mo - 0.1640

A2-05000
1/2 X 32-3/4" X 127-13/16" A2 PLT
AIRTRUE DLX
COUNTRY OF ORIGIN FRANCE
DEFARS COMPLIANT
ASTM: A-681-08

1 623

PLATE# : 283505A
HEAT# : PM5048
BHN : 241

C - 0.9680 Mn - 0.6190 P - 0.0080 S - 0.0007 Si - 0.2880
Ni - 0.2420 Cr - 5.2520 Mo - 0.9320 Cu - 0.1170 V - 0.2190
W - 0.0030

1 623

A2-05000
1/2 X 32-3/4" X 127-3/4" A2 PLT
AIRTRUE DLX

*** Continued ***



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO20227**

Purchase Order Date 6/18/2013

PO Print Date 6/24/2013

Page Number 1 of 1

Order From :

VC-CAM002

Ship To : DART AEROSPACE LTD

CAMPI STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
06/30/2013

Contact Name

Vendor Phone 800 667 4248

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	List Price	Disc %	Discounted Unit Price	Extended Price
1	M6063T5A0.750W.063	Angle6063T5 .750 X.750 X.063w	7/2/2013 Yes 7/2/2013		100.00				\$36.47
Line Total:									\$36.47
2	MSTEEL-A2-B0.500X1.250	AISI A2 TOOL STEEL BAR, 0.500 X 1.250	7/2/2013 Yes 7/2/2013		124.50				\$1,800.00
MATERIAL: A2 TOOL STEEL, ANNEALED CONDITION, AS PER A681 OR FED QQ-T-570									
Line Total:									\$1,800.00
PO Total:									\$1,836.47

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES NO

Change Nbr: 2

Change Date: 6/24/2013